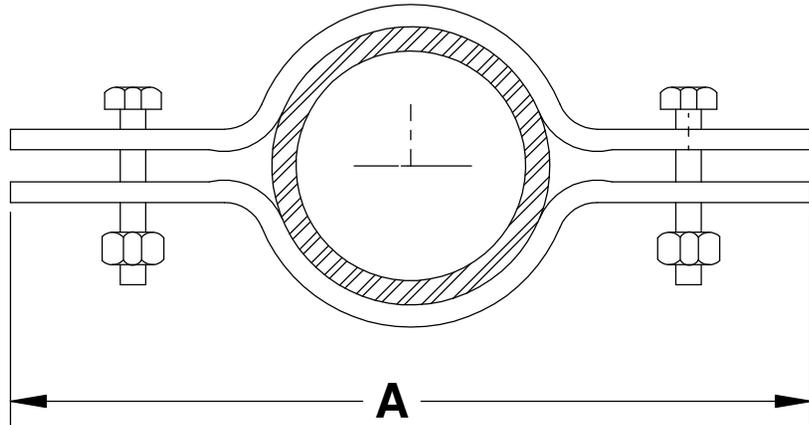


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SIZE	A	STOCK	BOLT	MAX REC LOAD
1/2	8.63	1/8 X 1.00	5/16 X 1.00	220
3/4	8.82	1/8 X 1.00	5/16 X 1.00	220
1	9.06	1/8 X 1.00	5/16 X 1.00	220
1-1/4	9.50	1/8 X 1.00	5/16 X 1.25	250
1-1/2	10.00	5/32 X 1.00	5/16 X 1.50	250
2	10.50	5/32 X 1.00	3/8 X 1.50	300
2-1/2	11.12	3 GA X 1.00	3/8 X 1.50	400
3	11.50	3 GA X 1.00	3/8 X 1.75	500
4	13.00	3 GA X 1.00	7/16 X 1.75	600
5	14.00	3 GA X 1.25	1/2 X 2.00	1200
6	15.00	3 GA X 1.50	1/2 X 2.00	1600
8	18.50	3/8 X 1.50	5/8 X 2.50	2500
10	21.00	3/8 X 2.00	5/8 X 2.50	2500
12	23.00	1/2 X 2.00	5/8 X 2.50	2700

Complies with MSS-SP-58 Type 8

1/2" - 6" Made in USA

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
+/- 1/8 .XX +/- .03 .XX + 1
 .XXX +/- .01

MATERIAL
CQ STEEL

DO NOT SCALE DRAWING

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE

APPROVALS DATE

DRAWN EG

CHECKED SB

8/25

GREENFIELD MFG CO
9800 BUSTLETON AVE.
PHILADELPHIA., PA. 19115

P/N **RISER CLAMP**

A **FIG 108**

REV.

SCALE

CAD FILE:

SHEET OF